

Accoya Adhesion Matrix Chart

ACCOYA	Uncoated	Primed & Painted	Wood-X Wood Oil	Resene Waterborne Woodsman
Interior DRY	Gorilla Aliphatic PVA	Gorilla MS Sealant Gorilla Fix All High Tack		
Interior WET AREA	Gorilla Grip 1 Hour	Gorilla MS Sealant Gorilla Fix All High Tack		
Exterior JOINERY	Gorilla Grip 1 Hour	Gorilla MS Sealant		
Exterior WEATHERBOARD	Gorilla Grip 1 Hour	Gorilla MS Sealant	Gorilla MS Sealant	Gorilla MS Sealant

Exterior sealant - Coated Accoya® laid over Mill Finish Grade 316 Stainless Steel:

Wipe Accoya® surfaces with a clean rag before wiping Stainless Steel flashing only with Gorilla 696 Surface Activator, being careful not to 'splash over' any powder coated surfaces (or finished surface). Apply a minimum 5mm thick continuous bead of Gorilla MS Sealant.

Notes:

Adhesives

Gorilla Grip 1 Hour:

- Requires moisture to be applied to both surfaces to promote curing.
- Requires clamping/securing during initial curing process.

Gorilla MS Sealant: Requires a min 2mm thickness for max. end strength.

Gorilla Fix All High Tack: Requires a min 2mm thickness for max. end strength.

Sealants

Gorilla MS Sealant:

Min 5mm thick

Gorilla Fix All High Tack:

Min 5mm thick

