

Section 1 Identification of Chemical Product and Company

Code	Description	Size	Colour
01295	Gorilla Thread Locker	10 ml	Blue

Recommended use:	Adhesive	
HSNO Group Standard	HSR002670	
UN number, shipping name and packaging group:	Not Regulated	
Supplier contact details:	Soudal Ltd	Freephone: 0800 70 10 80
	134 Kohia Drive	Phone: (07) 847 5540
	Horotiu	Fax: (07) 847 0324
	Hamilton 3288	Email: sales@soudal.co.nz
	New Zealand	Website: www.soudal.co.nz
POISON CENTRE NUMBER: 0800 764 766 (24 hours)		

Section 2 Hazards Identification

Statement of Hazardous Nature

This product is classified as:

HAZARDOUS SUBSTANCE according to the criteria of GHS v7.

NOT REGULATED under NZS5433:2020 Transport of Dangerous Goods on Land

GHS classification:

Classification	GHS Hazard statements
Skin Irritation Category 2	H315 Causes skin irritation
Eye Irritation Category 2	H319 Causes serious eye irritation
Skin Sensitisation Category 1	H317 May cause an allergic skin reaction
STOT – SE RTI Category 3	H335 May cause respiratory irritation
Chronic Aquatic Hazard Category 3	H412 Harmful to aquatic life with long lasting effects

HSNO Signal Word:

WARNING



Precautionary Statements:

P102	Keep out of the reach of children	P280	Wear protective gloves, protective clothing, eye protection and face protection
P103	Read label before use	P264	Wash all exposed external body areas thoroughly after handling
P202	Do not handle until all safety precautions are read and understood	P272	Contaminated work clothing should not be allowed of the workplace
P271	Use only in a well-ventilated place	P273	Avoid release to the environment
P261	Avoid breathing vapours/ mists/ sprays		

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P301+P330	IF SWALLOWED: Rinse mouth	P312	Call a POISON CENTRE/ Doctor/ Physician/ First Aider if you feel unwell
P302+P352	IF ON SKIN: Wash with plenty of water and soap		
P333+P313	If skin irritation or rash occurs: Get medical advice/ attention	P273	Avoid release to the environment
P362+P364	Take off contaminated clothing and wash before reuse	P405	Store locked up
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing	P403+P233	Store in a well-ventilated place. Keep container tightly closed
P337+P313	If eye irritation persists: get medical advice/ attention	P501	Dispose of contents/ container to authorised hazardous or special waste collection points in accordance with local regulation
P304+P340	IF INHALED: Remove person to fresh air and keep at rest in a position comfortable for breathing		

Section 3. Composition/Information on Ingredients

INGREDIENT	CAS No	WEIGHT %
Polyethylene glycol dimethacrylate	25852-47-5	
Cumyl hydroperoxide	80-15-9	1 – 5
4-methoxyphenol	150-76-5	< 1
N,N-dimethyl-p-toluidine	99-97-8	< 1
Acetylphenylhydrazine	114-83-0	< 1
Ingredients determined to be non-hazardous		balance

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non-hazardous ingredients are also possible.

Section 4 First Aid Measures

NZ Poisons Centre 0800 POISON (0800 764 766) | NZ Emergency Services: 111

Eye contact:

Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

Skin Contact:

Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.

Inhalation:

Remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.

Ingestion:

Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Notes to physician:

Treat symptomatically.

Section 5 Fire-Fighting Measures

Extinguishing media:

Foam. Dry chemical powder. BCF (where regulations permit). Carbon dioxide.
Water spray or fog - Large fires only.

Fire/ Explosion Hazard:

Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). May emit acrid smoke. Mists containing combustible materials may be explosive.

Advice for fire-fighters:

Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Fight fire from a safe distance, with adequate cover. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control the fire and cool adjacent area. Avoid spraying water onto liquid pools. Do not approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.

Section 6 Accidental Release Measures

Minor Spills:

Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal.

Major Spill

DO NOT touch the spill material Moderate hazard. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. No smoking, naked lights or ignition sources. Increase ventilation. Stop leak if safe to do so. Contain spill with sand, earth or vermiculite. Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite. Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. If contamination of drains or waterways occurs, advise emergency services.

Section 7 Handling and Storage

Handling:

Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately. Check for bulging containers. Vent periodically Always release caps or seals slowly to ensure slow dissipation of vapours Avoid skin contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. Avoid smoking, naked lights or ignition sources. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. DO NOT allow clothing wet with material to stay in contact with skin

Storage:

Polymerisation may occur slowly at room temperature. Storage requires stabilising inhibitor content and dissolved oxygen content to be monitored. Refer to manufacturer's recommended levels. DO NOT overfill containers so as to maintain free head space above product. Blanketing or sparging with nitrogen or oxygen free gas will deactivate stabiliser. Store below 38 deg. C. Store in original containers. Keep containers securely sealed. No smoking, naked lights or ignition sources. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS.

Suitable Container:

Packing as supplied by manufacturer. Check that containers are clearly labelled and free from leaks.

Section 8 Exposure Controls/Personal Protection

Exposure Limits

CAS no.	Substance or ingredient	WES-TWA	WES-STEL
150-76-5	4-methoxyphenol	5 mg/m ³	


The TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5-day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak "is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

Engineering Controls:

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Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in specific circumstances. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Exposure controls:

Control	Protective measure
Eye	Safety glasses with side shields. Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal, and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] 
Respiratory	Not normally required. Where inadequate ventilation exists then a Type AX-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)
Skin	Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber Overalls. PVC Apron. PVC protective suit may be required if exposure severe

Section 9 Physical and Chemical Properties

General substance properties:

Property	Details
Appearance	Liquid
Colour	Blue
Odour	Characteristic
pH	Not applicable
Vapour pressure	No data
Vapour Density	Not available
Viscosity	No data
Boiling Point	35 °C
Volatile materials	No data
Freezing/melting point	Not available
Water Solubility	Immiscible
Specific gravity/density	1.05 g/ml
Flash point	>93 °C

Evaporation Rate	No data BuAC = 1
Auto-ignition temperature	No data °C
Upper and lower flammability limits	No data % LEL No data % UEL
Corrosiveness	Not available

Section 10 Stability and Reactivity

Stability:

Material contains a stabiliser / polymerisation inhibitor system that provides workable but not indefinite shelf life. Storage at higher temperatures and long-term storage may result in polymerisation with solidification. In larger quantities e.g. 200 l drums, this may result in generation of heat (exotherm) which may release highly irritating hot vapour. DO NOT open hot exotherming drums - cool externally with water to avoid vapour release.

Conditions to avoid:

Incompatible materials to avoid:

Oxidising or reducing agents

Hazardous decomposition products:

Carbon monoxide (CO) carbon dioxide (CO₂), Nitrogen Oxides (NO_x) other pyrolysis products typical of burning organic material.

Section 11 Toxicological Information

Summary of Toxicity

Test	Data and symptoms of exposure
Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. No report of respiratory illness in humans as a result of exposure to multifunctional acrylates has been found. Clinical signs of intoxication include presence of destroyed blood pigment (methaemoglobin) in the blood and blood in the urine. Prolonged exposure can cause illness. Short term exposure in the air, can cause eye and upper respiratory tract irritation. The material has NOT been classified by EC Directives or other classification systems as "harmful by inhalation". This is because of the lack of corroborating animal or human evidence. Inhalation hazard is increased at higher temperatures. Central nervous system (CNS) excitement may lead to convulsions, and, in severe cases, breathing stoppage and death. Decreased urinary frequency, blood in the urine, high or low blood sugar, and elevated liver function tests are common. Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure. The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.
Oral	The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.
Dermal	The material may accentuate any pre-existing dermatitis condition Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Open cuts abraded or irritated skin should not be exposed to this material Entry into the bloodstream through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. The material may cause severe inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.
Eye	There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.
Chronic	There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Skin contact with the material is more likely to cause a

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	sensitisation reaction in some persons compared to the general population. Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. p-toluidine caused liver cancer in mice that were chronically exposed by mouth, but administration at the same dose did not cause cancer in rats. Most arylamines are very toxic to the blood cell-forming system, and they produce methaemoglobinaemia in humans. High doses congest the spleen and then cause formation of sarcomas (a type of malignant tumour).
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Ingredient	Oral LD ₅₀	Dermal LD ₅₀	Inhalation LC ₅₀
ATE			
Polyethylene glycol dimethacrylate	> 10,000 mg/kg		
Cumyl hydroperoxide	382 mg/kg	500 mg/kg	220 ppm/4hr
4-methoxyphenol	1,600 mg/kg	>2,000 mg/kg	
N,N-dimethyl-p-toluidine	139 mg/kg	>2,000 mg/kg	1.4 mg/L/4hr
Acetylphenylhydrazine	270 mg/kg		

Section 12 Ecological Information

Summary of Ecotoxicity

Harmful to aquatic life with long lasting effects. Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high-water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters. Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Ingredient	Fish	Crustacea	Algae
ATE			
Cumyl hydroperoxide	LC _{50 96hr} 3.9 mg/L	EC _{50 48hr} 18.84 mg/L	
4-methoxyphenol	LC _{50 96hr} 28.5 mg/L	EC _{50 48hr} 3 mg/L	EC _{50 72hr} 19 mg/L
N,N-dimethyl-p-toluidine	LC _{50 96hr} 24.3 mg/L	EC _{50 48hr} 8.48 mg/L	EC _{50 72hr} 22 mg/L

	Persistence Water/Soil	Persistence Air	Bioaccumulation	Mobility
Cumyl hydroperoxide	LOW	LOW	LOW	LOW
4-methoxyphenol	LOW	LOW	LOW	LOW
N,N-dimethyl-p-toluidine	HIGH	HIGH	LOW	LOW
Acetylphenylhydrazine	HIGH	HIGH	LOW	LOW

Section 13 Disposal Considerations

Disposal methods:

Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible.

Otherwise: If container cannot be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: Reduction | Reuse | Recycling | Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf-life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be

appropriate. DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority.

Section 14 Transport Information

NOT REGULATED

Section 15 Regulatory Information

HSNO approval number and Group Standard:

HSR002670 Surface Coatings & Colourants Subsidiary Hazard

Group Standard conditions and other regulations:

Condition	Requirement
SDS	Required
Emergency plan	Required when quantities exceed 1000 Lt
Certified handler	Not required
Tracking	Not applicable
Bundling and secondary containment	Required dependent upon total quantity and pack size
Signage	Required when quantities exceed 1000 Lt
Location Compliance certificate	Not required
Hazardous Atmosphere Zone	Not required
Fire extinguisher	Not required

National Inventories

Y = All ingredients are on the inventory

National Inventories:

Australia	AiIC <small>non-industrial use</small>	Yes
Canada	DSL	Yes
	NDSL	No
China	IECSC	Yes
EU	EINEC/ELINCS/NLP	No
Japan	ENCS	Yes
Korea	KECI	Yes
New Zealand	NZIOC	Yes
Philippines	PICCS	Yes
US	TSCA	Yes
Taiwan	TCSI	Yes
Mexico	INSQ	No
Vietnam	NCI	Yes
Russia	FBEPH	Yes
UAE	Control List	No

Section 16 Other Information

Revision History:

March 2026	Scheduled 5-yearly review
May 2021	Revised formulation and classification to GHS v7
April 2020	Reclassified.
June 2016	initial Preparation

Abbreviations:

Abbreviation	Description
CAS number	Number assigned to chemical in the Chemical Abstracts Service registry
HAZCHEM code	Code used by fire-fighters to determine correct method of action in the case of fire
HSNO	Hazardous Substances and New Organisms (Act)
ICAO Technical Instructions	International Civil Aviation Organization Technical Instructions
IMDG code	International Maritime Dangerous Goods code controlled by the International Maritime Organization (IMO)
LC ₅₀	Lethal concentration 50% - concentration fatal to 50% of the tested population
LD ₅₀	Lethal dose 50% - dose fatal to 50% of the tested population
NZS 5433:2020	New Zealand Standard 5433 (Standard for the Transport of Dangerous Goods on Land)
SDS	Safety data sheet
STEL	Short term exposure limit
TWA	Time weighted average (typically measured as 8 hours)
UN number	United Nations number
WES	Workplace exposure standard

References

Chemical properties and GHS classifications derived from the New Zealand chemical classification information database (CCID).
www.epa.govt.nz.

Workplace exposure limits derived from Workplace Exposure Standards and Biological Exposure Indices 15th Edition (February 2025).

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material in combination with any other material or in any process, unless specified in the text.

This SDS was prepared by Collievale Enterprises in accord with the Hazardous Substances (Safety Data Sheets) Notice 2020
admin@collievale.com Phone +64 7 5432428

End of SDS