

#### TECHNICAL DATASHEET

Code	Description	Length	Colour
56002	Holdfast Double Sided Foam Tape 12.0mm x 1.0mm	60.0m	White
56010	Holdfast Double Sided Foam Tape 6.0mm x 1.0mm	60.0m	White
56665	Holdfast Double Sided Foam Tape 12.0mm x 2.0mm	30.0m	White

## 1. Description

Holdfast Double Sided Foam Tape is a great all purpose double sided tape, that can be used on a multiple surfaces. It is quick and easy to use permanent solution.

### 2. Characteristics

- · Available in multiple sizes
- · All-Purpose double sided tape
- · Permanent
- · Quick & Easy to apply
- · Can by used on multiple of surfaces

### 3. Technical Data

Adhesive:	Transparent Rubber Solvent Based		
Release Layer Thickness (mm):	0.065 ± 0.001		
IXPE Layer Thickness (mm):	0.95 ~ 1.05		
Adhesion to Backing (gf/25mm):	≥ 1.42		
Moment Adhesion to Backing (gf/25mm):	≥ 28		
Continuous Adhesive (H/Kg/25mm x 25mm):	≥ 10		
Application Temperature: *	12°C to 25°C		
Storage Temperature:	12°C to 25°C		
In Service Temperature:	-10°C to +60°C		
Structure:	ADHESIVE LAYER IXPE FOAM ADHESIVE LAYER RELEASE LAYER		

## 4. Applications

General purpose masking.

## 6. Shelf Life

1 year from the day of purchase. Store unopened in cool and dry location.

# 7. Application Instructions

**State:** Thoroughly clean and dry surfaces. **Type:** All usual building substrates

**State:** Porous surfaces should be primed with Primer 150, Surface Activator may be used on non-porous surfaces.

Soudal recommends preliminary compatibility tests prior to application.

#### **Application**

The adhesive is pressure sensitive. The more pressure, the more adhesion power will be obtainable. Dependent upon what type of material

To be adhered to, adhesive may be deposited on surface, especially for marble or PVC materials. When this tape is to be peeled off, do so slowly.

Do not apply to skin or use as electric insulation.

# 8. Health and Safety Recommendation

· Apply the usual industrial hygiene.

#### Remark

The directives and data contained in this documentation is provided in good faith and accurately reflect Soudal's knowledge when its products are properly stored, handled and applied under normal conditions in accordance with Soudal's recommendations. In practice, the diversity of the materials, substrates, environments, site conditions, product storage, handling and application are such that no warranty can be given in respect to the merchantability or fit for purpose, of any product. All users must determine the product suitability for their purposes through testing. This technical data sheet and product properties may change without notice so users, suppliers and retailers of Soudal products should always check that the data sheets they have are the latest. To the maximum extent permitted by law, Soudal disclaims all warranties in relation to either the manufacture, storage and end use of the product. All orders are accepted subject to our current terms of trade. If any clarification is required, please contact Soudal Technical Services or email info@soudal.co.nz.

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