

Code	Description	Size	Colour
21404	Holdfast Hot Melt Glue Stick Standard 52PK 1kg	11.2mm x 200mm	Translucent
21405	Holdfast Hot Melt Glue Stick Standard 260PK 5kg	11.2mm x 200mm	Translucent
21406	Holdfast Hot Melt Glue Stick Standard 10PK	11.2mm x 200mm	Translucent
21409	Holdfast Hot Melt Glue Stick Standard 30PK	11.2mm x 200mm	Translucent

## 1. Description

Holdfast Hot Melt Glue Stick is a translucent, high viscosity and slow setting general purpose translucent glue stick.

## 2. Characteristics

- High Viscosity
- General purpose
- Slow Setting
- Excellent clarity after application

## 3. Technical Data

<b>Base :</b>	Synthetic Resin (Ethylene Vinyl Acetates)
<b>Colour :</b>	Translucent
<b>Softening Point :</b>	80°C
<b>Set Time :</b>	15 – 20 seconds
<b>Water Resistance :</b>	Excellent
<b>Application Temperature :</b>	160°C – 190°C

*\*This varies according to ambient conditions such as temperature, humidity, substrate etc*

## 4. Applications

- It is recommended for the bonding of many material types such as paper, card, cloths & plastics
- Meets the requirements of in-direct food additives regulations **21 CFR 175.105 – Adhesives**

## 5. Packaging

10pk, 30pk, 52pk, 260pk

## 6. Shelf Life

24 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +30°C. Keep out of direct sunlight and away from sources of heat.

## 7. Application Instructions

**Surfaces:** Paper, Card, Cloth, Plastics, .  
**State of Surface:** Clean, dry and free of dust and grease.

### Application

**Method:** Use with the Holdfast Hot Melt Glue Gun

**Precaution :** Keep unused adhesives in a closed carton and away from dusty areas.  
Glue applicator gun is hot, avoid touching any part of the application gun other than its glue tank handle when adding new glue sticks.

*Due to the range of products available, Soudal recommends preliminary compatibility testing prior to application.*

## 8. Health and Safety Recommendation

- Apply the usual industrial hygiene.
- Please refer to MSDS for more detailed information

### Remark

*The directives and data contained in this documentation is provided in good faith and accurately reflect Soudal's knowledge when its products are properly stored, handled and applied under normal conditions in accordance with Soudal's recommendations. In practice, the diversity of the materials, substrates, environments, site conditions, product storage, handling and application are such that no warranty can be given in respect to the merchantability or fit for purpose, of any product. All users must determine the product suitability for their purposes through testing. This technical data sheet and product properties may change without notice so users, suppliers and retailers of Soudal products should always check that the data sheets they have are the latest. To the maximum extent permitted by law, Soudal disclaims all warranties in relation to either the manufacture, storage and end use of the product. All orders are accepted subject to our current terms of trade. **If any clarification is required, please contact Soudal Technical Services or email [info@soudal.co.nz](mailto:info@soudal.co.nz).***

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