

Code	Description	Size	Colour
20180	Holdfast Liquid Bond Construction Adhesive	300 ml	Brown

## 1. Description

Holdfast Liquid Bond is a one component, high performance, paste like construction adhesive formulated to bond a variety of common construction materials.

## 2. Characteristics

- High Initial Grab
- Strong lasting Bond
- Will Not Slump
- Will not sag or go stringy
- Designed to bond to wide range of substrates
- Suitable for interior/exterior use

## 3. Technical Data

<b>Appearance:</b>	Thick Paste
<b>Type:</b>	Synthetic Rubber/Resin/Filler
<b>Colour:</b>	Brown
<b>Solids:</b>	75-78%
<b>Consistency:</b>	Thixotropic
<b>Specific Gravity:</b>	Approx. 1.19 ±0.02
<b>Open Time: (23°C, 50% R.H)</b>	Ca. 20 mins
<b>Curing Time(*)</b>	24 – 72 hours
<b>Specification:</b>	Meets AS2329 Mastic Adhesives for Fixing of Wallboards
<b>Water Absorption:</b>	Does absorb water to a certain extent which lowers the mechanical properties. Not to be used for constructions that will be exposed to severe water immersion.
<b>Application Temperature:</b>	-20°C to +38°C
<b>Service Temperature:</b>	-30°C to +60°C
<b>Flammability:</b>	Class 3: Highly Flammable
<b>Maximum Deformation:</b>	25%
<b>Freeze/Thaw Stability:</b>	5 Cycles

\*This varies according to ambient conditions such as temperature, humidity, substrate etc

## 4. Applications

- Ideal for bonding of skirting boards of both wood & PVC
- Masonry / Concrete
- Aluminium
- Galvanized Iron
- Steel
- Fibrous Cement Sheeting
- Concrete & Flooring Panels
- Foamed Polystyrene

## 5. Shelf Life

18 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C on a wooden pallet and kept from freezing. Keep out of direct sunlight and away from sources of heat.

## 6. Application Instructions

**Surfaces:** All usual surfaces.  
**State of Surface:** Clean, dry and free of dust and grease.  
**Clean Up:** With Gorilla Solvent Cleaner Immediately after use

### Application

**Method:** Surfaces must be clean, dry, and free of dirt, grease, oil & water.

1. Apply a bead of Liquid Bond along the length of the substrate, or apply blobs every 300mm to ensure adequate coverage. Try to avoid "Blobs" as this may damage delicate materials
2. Nail, clamp or screw to hold load and ensure direct contact adhesion.
3. Wait at least 24hours before removing clamps or fasteners.

### Heavy Weight Application

- Ensure all surfaces to be bonded are clean and dry, free from all loose paint, plaster, dust, grease and release agents.
- Cut the tip of the nozzle at a 45° angle for a 5mm bead and place cartridge into caulking gun,
- Apply a continuous bead of adhesive every 400 millimetres along both fixing surfaces and immediately press the two surfaces together.
- Nail the surfaces around the perimeter, sufficient to hold the two surfaces together for a minimum of 8 to 24 hours.
- Remove the nails, if required, after the bond has gained sufficient strength.

Soudal Ltd recommends a preliminary compatibility test to ensure that the user is satisfied with the result given.

## 7. Limitations

- The Holdfast Liquid Bond Construction Adhesive sets to a rigid bond. If a flexible bond is required the user should consider the Fix All HG Adhesive
- Will not bond to PE, PP or Teflon
- Not suitable for CCA Treated Timbers
- Soudal recommends that bonding to plastics be determined by the user.

## 8. Health and Safety Recommendation

- Apply the usual industrial hygiene.
- Please refer to MSDS for more detailed information

### Remark

*The directives and data contained in this documentation is provided in good faith and accurately reflect Soudal's knowledge when its products are properly stored, handled and applied under normal conditions in accordance with Soudal's recommendations. In practice, the diversity of the materials, substrates, environments, site conditions, product storage, handling and application are such that no warranty can be given in respect to the merchantability or fit for purpose, of any product. All users must determine the product suitability for their purposes through testing. This technical data sheet and product properties may change without notice so users, suppliers and retailers of Soudal products should always check that the data sheets they have are the latest. To the maximum extent permitted by law, Soudal disclaims all warranties in relation to either the manufacture, storage and end use of the product. All orders are accepted subject to our current terms of trade. **If any clarification is required, please contact Soudal Technical Services or email [info@soudal.co.nz](mailto:info@soudal.co.nz).***

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