

Code	Description	Size	Colour
19305	Gorilla General Purpose Silicone Sealant	300ml	Clear
19306	Gorilla General Purpose Silicone Sealant	300ml	White
19307	Gorilla General Purpose Silicone Sealant	300ml	Black
19308	Gorilla General Purpose Silicone Sealant	300ml	Grey
20188	Gorilla General Purpose Silicone Sealant	600ml	Clear

## 1. Description

Gorilla General Purpose Silicone Sealant is fast curing neutral cure, fully elastic one-component joint sealant based on silicones which meets ISO 11600 F+G 25LM.

## 2. Characteristics

- Very easy application
- Permanent colour, UV-resistant
- Fast skin forming
- Stays elastic after curing
- Very good adhesion on many materials
- Low modulus

## 3. Technical Data

<b>Base:</b>	Polysiloxane
<b>Consistency:</b>	Stable Paste
<b>Curing System:</b>	Moisture Cure
<b>Skin formation* (20°C / 65% R.H.):</b>	Ca. 7 min
<b>Curing speed * (20°C / 65% R.H.):</b>	2 mm/24h
<b>Hardness:</b>	20 ± 5 Shore A
<b>Specific Gravity (DIN 53479):</b>	1,00 g/mL clear, white (1,25 g/ml colours)
<b>Temperature resistance:</b>	-60 °C → +150 °C
<b>Elastic recovery (ISO 7389):</b>	> 80 %
<b>Maximum allowed distortion:</b>	±25 %
<b>Elasticity modulus 100% (DIN 53504):</b>	0,35 N/mm <sup>2</sup>
<b>Max. tension (DIN 53504):</b>	1,30 N/mm <sup>2</sup>
<b>Elongation at break (DIN 53504):</b>	800 %
<b>VOC</b>	22g/l*

\* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

## 4. Applications

- Building- and construction joints
- Top sealing at glazing jobs
- Sealings between treated wood and glass
- Sealings between PVC and glass

## 5. Packaging

Cartridge 300mL  
Sausage 600mL

## 6. Shelf Life

15 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°.

## 7. Building Product Information

**Manufactured By** Soudal NV  
**Distributed By** Soudal Ltd

### Relevant Building Code Clauses

- Clause B2 DURABILITY: Performance B2.3.1 (b) 15 years and B2.3.1 (c) 5 years
- Clause E2 EXTERNAL MOISTURE: Performance E2.3.2.
- Clause E3 INTERNAL MOISTURE: Performance E3.3.3, E3.3.4, E3.3.5 and E3.3.6.
- Clause F2 HAZARDOUS BUILDING MATERIALS: Performance F2.3.1.

### Contribution to compliance With NZBC

Performance B2.3.1 (b) 15 years and (c) 5 years: This product achieves these durability requirements and will remain serviceable for 15 years, or more, when installed and maintained in accordance with the relevant Soudal product technical documents. Soudal maintains production & management systems in accordance within its ISO9001:2015 Quality Management System.

Performance E2.3.2: In accordance with E2/AS1. This product has been tested and is compliant with the ISO11600:2002 Type F, Class 25LM classification. [soudal.co.nz](http://soudal.co.nz). When used to seal flexible joints, as part of a roofing or wall cladding system, or around external openings, such as windows and doors, the product contributes to meeting the E2.3.2 weather-tightness requirements.

Performance E3: The product can be used to form impervious joints between sheet lining materials and also a joint between fixtures and lining materials in accordance with NZBC Acceptable Solution E3/AS1.

Performance F2.3.1: This product meets this requirement when used and applied in accordance with Soudal's installation instructions and does not present a health hazard to people occupying or using the building. Refer to the Soudal Product Technical Data Sheet and product Safety Data Sheet [soudal.co.nz](http://soudal.co.nz) for further information if required.

## 8. Application Instructions

### Surfaces:

Type: all usual building surfaces. Not on PE, PP, PTFE and bituminous substrates. Not copper & brass based metals.  
State of Surface: clean, dry, free of dust and grease  
Preparation: Porous substrates; surfaces such as lightweight aerated concrete, masonry plasters, bricks and other surfaces regarded as very porous should be primed with Gorilla Primer. Non Porous substrates; due to the wide range of materials, coatings and surface finishes we recommend to test to verify adhesion to determine the correct adhesion promoter. Preparing the surface with Gorilla 696 Surface Activator will maximise adhesion.

*Soudal recommends a preliminary compatibility test to ensure that the user is satisfied with the result given.*

### Joint Size:

Minimum Width: 5mm  
Maximum Width: 30mm  
Minimum Depth: 5mm  
Recommendation: 2 x depth = width

### Application:

Method: Caulking gun  
Application temperature: +5°C to +35°C  
Clean: with white spirit immediately after use  
Finish: with soapy water before skinning  
Repair: with Gorilla General Purpose Silicone Sealant

### Warning:

- This sealant should not be used to install double glazed windows and security glass
- Not designed for copper & brass-based metals.
- Do not use on natural stones (marble, granite)

- We recommend a preliminary adhesion test on PVC.
- Primers are not a substitute for incorrect surface preparation but will improve the long-term performance of the sealant if applied correctly in accordance with the technical data. It is the users responsibility to ensure that the adhesion of the cured sealant, on typical test joints on site before and during application, is sufficient to satisfy themselves that adequate adhesion is obtained.
- A total absence of UV can cause a colour change of the sealant. In an acid environment or in a dark room, white silicone can slightly turn yellow. Under the influence of sunlight it will turn back to its initial colour.

## 9. Maintenance and Inspection of Weather-Tightness Sealant Joints

### Applies to the following joint types:

- Linear joints
- Penetration seals

### Inspection

Soudal recommends that the first inspection of joints is done 6 months following application, followed by an annual inspection. Normally this inspection is combined with the inspection of the painting. The most effective is to judge the joints during a colder season as building materials shrink the most under low temperatures, resulting in the widest joints. This period is best to judge if the sealants are still able to cope with the pressure, and if detachments appear.

### During inspection specifically pay attention to:

Detachments in facades of buildings can result into leakage. When leakage is noticed but the exact cause and location is unclear, the exact spot should be found by testing. We have two methods for this test:

- Test with a (garden) hose. With a hose the facade can be sprayed. While doing this we work downward towards above, while the inside is checked on water entering the building. When no leakage is found this way, the possibility exists the leakage will only appear when rain and wind pressure are combined at the same moment.  
Wind pressure causes over pressure on the outside while under pressure on the inside appears. This can cause water to be sucked inside through very small openings. With higher building the water can be pushed up and find its way into buildings.
- Test with a smoke pipe. With a smoke pipe possible leakages can be identified more easily, especially when wind pressure occurs.

**For further details on Maintenance & Inspection of Weather-Tightness Joints please refer to [www.soudal.co.nz](http://www.soudal.co.nz)**

## 9. Health and Safety Recommendation

- Apply the usual industrial hygiene.
- Consult the label for more information.

### Remark

*The directives and data contained in this documentation is provided in good faith and accurately reflect Soudal's knowledge when its products are properly stored, handled and applied under normal conditions in accordance with Soudal's recommendations. In practice, the diversity of the materials, substrates, environments, site conditions, product storage, handling and application are such that no warranty can be given in respect to the merchantability or fit for purpose, of any product. All users must determine the product suitability for their purposes through testing. This technical data sheet and product properties may change without notice so users, suppliers and retailers of Soudal products should always check that the data sheets they have are the latest. To the maximum extent permitted by law, Soudal disclaims all warranties in relation to either the manufacture, storage and end use of the product. All orders are accepted subject to our current terms of trade. **If any clarification is required, please contact Soudal Technical Services or email [info@soudal.co.nz](mailto:info@soudal.co.nz).***

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