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RADFORD SHEAR TEST FOR FLOORING JOINTS

Report# 3636

Report Version 2 21-Mar-03
Client Trevor Bland

Carter Holt Harvey-Panels

P.O. Box 712

Thames

NEW ZEALAND

Client Dispatch#

SVEN GADE

Purchase Order#

Date Received 06-Mar-03

Priority 3

Testing Standards Testing Standards "as reported."

Notes

In house method developed for client.

Shear at 10mm/min.

10 cm wide sample, results presented as maximum force required to shear the sample.

Glued samples tested with printed side down.

Tongue samples sheared with largest portion of tongue on bottom except as indicated

Stephen Young

This report relates to samples "as received". The testing laboratory was not responsible for sampling the production. This report may be reproduced at the discretion of the client.

Job 3636

			Result	
Client ID			(N)	
Tongue		1	1163	.
		2	1087	•
		3	974	* tested upside down
		4	1114	
		5	1078	
	average		1083	}
	std dev		69	
Gorilla Grip		1	6397	
•		2	5545	
		3	5502	
		4	6378	
		5	5998	
	average		5964	•
	std dev		433	
Sturdi Bond		1	4077	
3.0		2	3928	
		3	3561	
		4	2771	
		5	3684	
	average		3604	
	std dev		508	

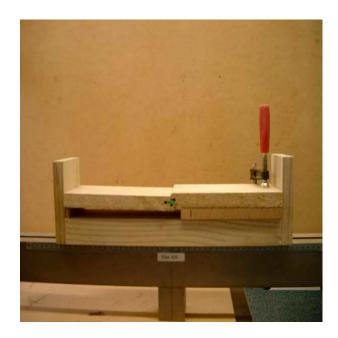


Fig 1 Apparatus for Radford Shear Test For Flooring Joints



Fig 2 Shear test in progress.



Fig 3 to 5 – typical breaks.