Adhesives • Sealants • Technical Products



TECHNICAL DATASHEET

Code	Description	Size	Colour
09151	Holdfast Ultrabonder 606	20gr	Clear

1. Description

Holdfast Ultrabonder 606 is a low viscosity, fast curing single component adhesive. It is specifically formulated for difficult to bond substrates, particularly suitable for bonding plastic or rubber parts.

2. Characteristics

- · High strength
- · Fast setting/fixing adhesive
- One component
- · Solvent-free
- $\cdot\,$ Does not require use of catalyst, heat or clamps

3. Technical Data

	Liquid State	Cured State
Base:	Ethyl Cyanoacrylate	
Colour:	Clear	Clear
Specific Gravity (20°C):		1.05
Refractive Index (n20D):	1.439	1.490
Flash Point (°C):	95(203 °F)	
Boiling Point (℃):	65-6 mmHg	
Viscosity (cps):	30-60	
Softening Point (℃):		120 (248°F)
Dielectric Constant (at 10MHz):		2.75
Dielectric Loss (at 10MHz):		0.02
Soluble in:		Acetone, Dimethyl Formamide, Nitromethame, Dimethyl Sulfoxide

4. Applications

- · Ceramics/Tiles
- · Hardwood
- · Laminated plastics
- Metals
- Paper
- Foam plastics
- · Some PVC
- · Other non-porous surfaces (** Test Dependant)

5. Packaging

20g

6. Shelf Life

12 months

7. Application Instructions

Method:

1. Make sure the surfaces to be bonded are clean and dry (preferable to solvent wipe plastics, glass, and rubber, and to acid-treat metals).

2. Dispense a drop or drops to one surface only. Apply only enough to leave a thin film after compression.

3. Press parts together and hold firmly for a few seconds. Good contact is essential. An adequate bond develops in less than one minute. (Max strength is achieved in 24 to 48 hours).

4. Wipe off excess adhesive from the top of the container and recap. If left uncapped, may deteriorate by contamination from moisture in the air.

5. Because Gorilla Ultrabonder 606 condenses by polymerization, sometimes whitening will occur on the surface of the container or the bonded materials. Should this happen, wipe surfaces well with acetone.

Bond Strength

(Tensile Shear Strength, Cured for 24 Hours at 20-25°C)

	KG/CM2		KG/CM2
Rigid PVC to Rigid PVC	40-60	SBR to SBR	5-10
ABS to ABS	50-70	Steel to Steel	190-210
Polycarbonate to Polycarbonate	80-120	Stainless Steel to Stainless Steel	160-180
Polystyrene to Polystyrene	30-45	Aluminium to Aluminium	170-190
Natural rubber to Natural rubber	5-9	Copper to Copper	150-170
*Neoprene to Neoprene	5-9	Steel to Rigid PVC	50-60
NBR to NBR	5-9	Stainless Steel to Neoprene	5-10
ABS to SBR	5-10		

Cure Speed

	Seconds		Seconds
ABS to ABS	4-6	NBR to NBR	3-5
Wood to Wood	>60	Stainless Steel to Stainless Steel	45-55
ABS to Stainless Steel	50-60	ABS to NBR	3-5
NBR to Stainless Steel	> 60	Wood to ABS	>60

Precaution

· Use with proper ventilation. Avoid contact with skin and eyes.

· If contact with skin occurs, rinse with warm water or dissolve gradually with appropriate debonder. Do not try to remove forcibly.

· If adhesive gets into eye, keep eye open and rinse thoroughly. Seek medical attention immediately.

· Keep well out of reach of children.

• Keep adhesive in a cool, dry place 20-25°C. For long term storage, refrigeration (5°C) is recommended.

Holdfast	Competitor		Properties
105	420	20g	Low viscosity, general industrial grade cyanoacrylate adhesive. Penetrating Gorilla Super Glue Adhesive
105		500g	Fast, strong bonds to a wide range of metal, plastic and rubber materials.
108	420	20g	Low viscosity, general industrial grade cyanoacrylate adhesive. Penetrating.
106	420	500g	Fast, strong bonds to a wide range of metal, plastic and rubber materials. (Available upon request)
401	*401	20g	Medium viscosity fast curing cyanoacrylate adhesive.
401		500g	For rubber and plastic components (Available upon request)
		20g	Medium viscosity cyanoacrylate adhesive
403	414	500g	For Vinyl and other plastics (Available upon request)
	444	20g	Medium viscosity cyanoacrylate adhesive Gorilla Super Glue Adhesive
407		500g	Electronic applications

412 416 500g Strong bonds to a vide range of metal, plastic and rubber materials. (Available upon request) 1117 417 20g Temporary bonding cyanoacylate adhesive (Available upon request) 424 422 20g High viscosity, general industrial grade cyanoacrylate adhesive Gorila Super Glue Adhesive. 999 409 20g Gel cyanoacrylate adhesive. Non-drip, nor-run applications Gorila Super Glue Adhesive. 6631 20g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact. 6633 411 20g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact. 6634 411 20g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact. 6635 411 20g Black, medum viscosity cyanoacrylate adhesive. Floxible. 6630 400 20g Black, medum viscosity cyanoacrylate adhesive. Floxible. 6640 20g Black, medum viscosity cyanoacrylate adhesive. Review Black general, plastic & rubber, (Available upon request) 661 400 20g Black, medum viscosity cyanoacrylate adhesive. Houst the set set set set set set set set set se			20g	Higher viscosity cyanoacrylate adhesive
1417 417 20g Temporary bonding cyanacrylate adhesive (available upon request) 424 422 20g High viscatity, general industrial grade cyanacrylate adhesive Gorilla Super Glue Adhesive. 909 409 20g Gel cyanacrylate adhesive. Non-drip, nor-run applications Gorilla Super Glue Adhesive. 6631 20g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact. 40 6635 411 20g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact. 40 6630 430 20g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact. 41 6630 430 20g Black, medium viscosity cyanoacrylate adhesive. Readble. 60 6640 400 20g Black, medium viscosity cyanoacrylate adhesive. Readble. 60 6650 420 20g Black, medium viscosity cyanoacrylate adhesive. Readble. 60 6660 420 20g Black, medium viscosity cyanoacrylate adhesive. Readble. 60 6690 420 Black rubber toughened cyanoacrylate adhesive. Readble. 60 60 6691 420 Bla	412	416		_
HT 417 209 (Mailable upon request) 424 422 200 High viscosity, general industrial grade cyanoacrylate adhesive. Gorilla Super Glue Adhesive. 909 409 200 Gel cyanoacrylate adhesive. Non-drip, nor-run applications Gorilla Super Glue Adhesive. 909 409 200 Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact, 411 200 Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact, 411 200 Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact, 411 200 Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact, 411 200 Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact, 426 400 20g Black, medium viscosity cyanoacrylate adhesive. Flexible. 8630 480 20g Black, medium viscosity cyanoacrylate adhesive. Pel & Impact resistant. 8631 410 20g Black, medium viscosity cyanoacrylate adhesive. Pel & Impact resistant. 8639(Cel) 426 20g Black equicacrylate adhesive. Impact, Available upon request) 8639(Cel) 420 20g Med. viscosity, di		417		
422 500g Bending a wide range of metal, plastic and rubber materials. 909 409 20g Gel cyanoacrylate adhesive. Non-drip, nor-run applications Gorilla Super Glue. Adhesive 6611 1kg 8. Peel resistance (Available upon request) 1kg 6633 411 20g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact, 6634 1kg 8. Peel resistance (Available upon request) 1kg 6630 400 20g Black, medium viscosity rubber toughened cyanoacrylate adhesive. Impact, 8650 480 500g Good peel strength. Bonds metal, plastic & rubber. (Available upon request) 8651 410 20g Black, crosoncrylate gd andresive. Impact peel & moistur resistant. 8652 20g Black crosoncrylate gd andresive. Impact peel & moistur resistant. 8653 410 20g Black crosoncrylate gd andresive. Impact peel & moistur resistant. 8654 410 20g Black crosoncrylate gd andresive. Impact peel & moistur resistant. 8659 426 20g Black crosoncrylate gd andresive. Impact peel & moistur resistant. 8659 426 20g Black cr	1417	417	20g	
Song Bonding a wide range of metal, plastic and rubber materials. Song Apg Control of the second secon	424	122	20g	High viscosity, general industrial grade cyanoacrylate adhesive Gorilla Super Glue Adhesive.
993 403 500g C681 20g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact, 1kg & Peel resistance (Available upon request) Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact, 6635 411 20g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact, 8640 400 20g Black, medium viscosity cyanoacrylate adhesive. Flexible. 8650 480 20g Black, medium viscosity cyanoacrylate adhesive. Peel & Impact resistant. 8650 480 20g Black, rubber (Available upon request) 8650 426 20g Black, rubber (Available upon request) 8659 426 20g Black cyanoacrylate gel adhesive. Impact, peel & moisture resistant. 661 426 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 671 401 500g Fast, strong bonds to a wide range of metal, plastic and rubber materials. 676 406 500g For close fitting Metal bonding (Available upon request) 701 493 20g Low viscosity, difficult surface industrial grade cyanoacrylate adhesive. <	724	422	500g	Bonding a wide range of metal, plastic and rubber materials.
C691 S00g C691 20g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact, C695 411 20g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact, C695 411 20g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact, B690 480 20g Black, medium viscosity cyanoacrylate adhesive. Impact, B691 400 20g Black, rubber toughened cyanoacrylate adhesive. Nubber, (Available upon request) B664 410 20g Black, rubber toughened cyanoacrylate adhesive. Impact, eld Rumott resistant. B669(Gel) 425 20g Black, rubber (Available upon request) B669(Gel) 425 20g Black gel, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) B669(Gel) 425 20g Black gel, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) B601 401 20g Ket. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 601 406 20g Low viscosity, difficult surface industrial grade cyanoacrylate adhesive. 606 406 20g Med. viscosity, fast s			20g	Gel cyanoacrylate adhesive. Non-drip, nor-run applications Gorilla Super Glue Adhesive
C691 Z0g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact. C693 411 20g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact. C693 411 20g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact. B680 480 20g Black, medium viscosity cyanoacrylate adhesive. Flexible. B684 410 20g Black, mubber toughened cyanoacrylate adhesive. Flexible. B684 410 20g Black, nubber toughened cyanoacrylate adhesive. Flexible. B684 410 20g Black quel, low odor, non-blooming cyanoacrylate adhesive. Flexible. B684 410 20g Black quel, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) B684 410 20g Black quel, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) B691 426 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. Forilla Super Glue . 601 401 20g Low viscosity, difficult surface industrial grade cyanoacrylate adhesive. 606 406 20g Low viscosity, difficult surface industrial grade cyanoacrylate adhesive.	909	409	500a	
C681 11g & Peel resistance (Available upon reguest) C685 411 20g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact, 8690 480 20g Back, medium viscosity cyanoacrylate adhesive. Flexible. 8691 410 20g Back, nubber toughened cyanoacrylate adhesive. Flexible. 8694 410 20g Back, nubber toughened cyanoacrylate adhesive. Flexible. 8694 410 20g Back, nubber toughened cyanoacrylate adhesive. Flexible. 8693(Gel) 426 20g Back vanoacrylate gel adhesive. Impact, evel & impact resistant. 8694 426 20g Back vanoacrylate gel adhesive. Impact, peel & moisture resistant. 8299(Gel) 7455 20g Back vanoacrylate gel adhesive. Impact, peel & moisture resistant. 601 401 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 603 406 20g Low viscosity, difficult surface industrial grade cyanoacrylate adhesive. 604 406 500g Fest, strong bonds to a wide range of metal, plastic and rubber Materials. (Available upon request) 605 495 500			5009	
C685 411 20g Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact. B680 480 20g Black, medium viscosity cyanoacrylate adhesive. Flexible. B684 410 20g Black, rubber toughened cyanoacrylate adhesive. Flexible. B684 410 20g Black, rubber toughened cyanoacrylate adhesive. Peel & Impact resistant. B689(Ge) 426 20g Black cyanoacrylate gel adhesive. Impact, Deel & moisture resistant. B689(Ge) 426 20g Black cyanoacrylate gel adhesive. Impact, Deel & moisture resistant. B299(Ge) 425 20g Black cyanoacrylate gel adhesive. Impact, Deel & moisture resistant. G01 401 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. Gorilla Super Glue . 601 401 500g Fast, strong bonds to a wide range of metal, plastic and rubber with consist. (Available upon request) 606 406 500g Fast, strong bonds to a wide range of metal, plastic and rubber with consist. (Available upon request) 601 493 20g Low viscosity, difficult surface industrial grade cyanoacrylate adhesive. 606 500g For close fittting Metal bo	C681		20g	Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact,
Cost 411 Ikg & Peel resistance (Available upon request) B680 480 20g Black, medium viscosity cyanoacrylate adhesive. Flexible. B684 410 20g Black, rubber toughened cyanoacrylate adhesive. Peel & Impact resistant. B683(Ge) 426 20g Black, rubber toughened cyanoacrylate adhesive. Impact, peel & Impact resistant. B639(Ge) 426 20g Black cyanoacrylate gel adhesive. Impact, peel & Impact metal. B299(Ge) 4455 20g Black cyanoacrylate gel adhesive. Impact, peel & Impact, adhesive. (Available upon request) G01 401 20g Black cyanoacrylate gel adhesive. Impact, peel & Impact, adhesive. (Available upon request) G01 401 20g Black cyanoacrylate gel adhesive. Impact, peel & Impact, adhesive. G01 401 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. G03 495 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. G04 406 500g Fest, strong bonds to a wide range of metal, plastic and rubber materials. (Available upon request) G03 495 500g For close fitting Metal bonding			1kg	& Peel resistance (Available upon request)
B680 1kg & Peel resistance (Available upon request) B680 480 20g Black, medium viscosity cyanoacrylate adhesive. Flexible. B684 410 20g Black, rubber toughened cyanoacrylate adhesive. Peel & Impact resistant. B683(Gel) 426 20g Black cyanoacrylate gl adhesive. Impact, peel & moisture resistant. B683(Gel) 426 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. Gavillable upon request) B691(Gel) 425 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. Govilla Super Glue . 601 401 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 606 406 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 606 406 500g Fast, strong bonds to a wide range of metal, plastic and rubber materials. (Available upon request) 607 495 500g Fast, strong bonds to a wide range of metal, plastic and rubber materials. (Available upon request) 695 495 500g For close fitting Metal bonding (Available upon request) 701 493 20g Medium viscosity, fast	C685	<i>I</i> 11	20g	Clear, high viscosity rubber toughened cyanoacrylate adhesive. Impact,
B680 480 20g Black, medium viscosity cyanoacrylate adhesive. Flexible. B684 410 20g Black, rubber toughened cyanoacrylate adhesive. Peel & Impact resistant. B689(Gel) 426 20g Black, rubber toughened cyanoacrylate adhesive. Peel & Impact peel & moisture resistant. B299(Gel) *455 20g Black cyanoacrylate gel adhesive. Impact, peel & moisture resistant. 601 401 20g Med. viscosity, diffcult surface industrial grade cyanoacrylate adhesive. (Available upon request) 601 401 20g Low viscosity, diffcult surface industrial grade cyanoacrylate adhesive. 606 406 500g Fast, strong bonds to a wide range of metal, plastic and rubber materials. 606 406 500g Fast, strong bonds to a wide range of metal, plastic and rubber materials. (Available upon request) 606 406 500g Fast, strong bonds to a wide range of metal, plastic and rubber materials. (Available upon request) 607 493 20g Med. viscosity, diffcult surface industrial grade cyanoacrylate adhesive. 701 493 20g Low viscosity general industrial grade cyanoacrylate adhesive. 703 496 5	2005	411	1kg	& Peel resistance (Available upon request)
880 480 500g Good peel strength. Bonds metal, plastic & rubber, (Available upon request) 8634 410 20g Black, rubber toughened cyanoacrylate adhesive. Peel & Impact resistant. 8669(Ge) 426 20g Black, rubber toughened cyanoacrylate adhesive. Peel & moisture resistant. 8699(Ge) 426 20g Black cyanoacrylate gel adhesive. Impact, peel & moisture resistant. 8699(Ge) 426 20g Black cyanoacrylate gel adhesive. Impact, peel & moisture resistant. 601 401 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. Gorilla Super Glue . 606 406 500g Fast, strong bonds to a wide range of metal, plastic and rubber materials. (Available upon request) 607 408 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. Fast, strong bonds to a wide range of metal, plastic and rubber materials. (Available upon request) 608 406 500g Fast, strong bonds to a wide range of metal, plastic and rubber materials. (Available upon request) 609 493 20g Low viscosity, fast setting cyanoacrylate adhesive. 701 493 20g Medium viscosity, fast setting cyanoacrylate adhesive. 703 496 <th></th> <th></th> <th>20a</th> <th>Black, medium viscosity cyanoacrylate adhesiye. Flexible.</th>			20a	Black, medium viscosity cyanoacrylate adhesiye. Flexible.
B634 410 20g 500g Back, rubber toughened cyanoacrylate adhesive. Peel & Impact resistant. B689(Ge) 426 20g Back cyanoacrylate gel adhesive. Impact, peel & moisture resistant. (Available upon request) B299(Ge) *455 20g Black (yanoacrylate gel adhesive. Impact, peel & moisture resistant. (Available upon request) 601 401 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. Gorilla Super Glue . 606 406 20g Low viscosity, difficult surface industrial grade cyanoacrylate adhesive. 606 406 20g Low viscosity, difficult surface industrial grade cyanoacrylate adhesive. 606 406 20g Low viscosity, difficult surface industrial grade cyanoacrylate adhesive. 607 495 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 695 495 500g Fast, strong bonds to a wide range of metal, plastic and rubber materials. (Available upon request) 701 493 20g Low viscosity general industrial grade cyanoacrylate adhesive. 703 496 500g For close fitting Metal bonding (Available upon request) 724 415 5	B680	480		
883 410 500g Bonds metal, plastic & rubber. (Available upon request) 8689(Ge) 426 20g Black cyanoacrylate gel adhesive. Impact, peel & moisture resistant. (Available upon request) 8299(Ge) *455 20g Black gel, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) 601 401 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. Gorilla Super Glue . 606 406 20g Low viscosity, difficult surface industrial grade cyanoacrylate adhesive. 606 406 20g Low viscosity, difficult surface industrial grade cyanoacrylate adhesive. 606 406 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 606 406 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 601 403 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 601 495 500g For close fitting Metal bonding (Available upon request) 701 493 20g Low viscosity, fast setting cyanoacrylate adhesive. 703 496 500g For metal bonding (Available upon request) 703 496 20g <t< th=""><th></th><th></th><th>3</th><th></th></t<>			3	
B689(Ge) 426 20g Black cyanoacrylate gel adhesive. Impact, peel & moisture resistant. (Available upon request) 601 401 20g Black gel, low oddr, non-blooming cyanoacrylate adhesive. (Available upon request) 601 401 500g Fast, strong bonds to a wide range of metal, plastic and rubber materials. 606 406 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 606 406 500g Fast, strong bonds to a wide range of metal, plastic and rubber materials. (Available upon request) 606 406 500g Fast, strong bonds to a wide range of plastic and rubber & EPDM materials. (Available upon request) 607 495 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 608 495 500g Fast, strong bonds to a wide range of metal, plastic and rubber materials. (Available upon request) 701 493 20g Low viscosity general industrial grade cyanoacrylate adhesive. 703 496 500g For close fitting Metal bonding (Available upon request) 704 405 500g For metal bonding (Available upon request) 703 496 500g	B684	410	-	
B299(Ge) *455 20g Black gel, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) 601 401 500g Fast, strong bonds to a wide range of metal, plastic and rubber materials. 606 406 20g Low viscosity, difficult surface industrial grade cyanoacrylate adhesive. (Available upon request) 606 406 500g Fast, strong bonds to a wide range of plastic and rubber & EPDM materials. (Available upon request) 606 406 500g Fast, strong bonds to a wide range of plastic and rubber & EPDM materials. (Available upon request) 695 495 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 695 495 500g Fast, strong bonds to a wide range of plastic and rubber materials. (Available upon request) 701 493 20g Low viscosity general industrial grade cyanoacrylate adhesive. 703 496 500g For close fitting Metal bonding (Available upon request) 724 415 500g General Industrial grade cyanoacrylate adhesive. 724 415 500g General Industrial grade cyanoacrylate adhesive. 724 415 500g General Industrial grade cyanoacrylate adhesive. 724 <t< th=""><th></th><th>426</th><th></th><th></th></t<>		426		
601 401 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. Gorilla Super Glue . 606 406 20g Low viscosity, difficult surface industrial grade cyanoacrylate adhesive. 606 406 20g Low viscosity, difficult surface industrial grade cyanoacrylate adhesive. 695 495 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 695 495 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 701 493 20g Med. viscosity general industrial grade cyanoacrylate adhesive. 701 493 20g Low viscosity general industrial grade cyanoacrylate adhesive. 703 496 500g For close fitting Metal bonding (Available upon request) 703 496 500g For metal bonding (Available upon request) 724 415 500g Realignment requirements, irregular surfaces, metal bonding (Available upon request) 701 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 704 405 500g Bonds a wide variety of materials for cosmetic applications. (Available upon request) 703 496 500g Bonds a			_	
601 401 500g Fast, strong bonds to a wide range of metal, plastic and rubber materials. 606 406 20g Low viscosity, difficult surface industrial grade cyanoacrylate adhesive. 695 495 Fast, strong bonds to a wide range of plastic and rubber & EPDM materials. (Available upon request) 695 495 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 695 495 500g Fast, strong bonds to a wide range of metal, plastic and rubber materials. (Available upon request) 701 493 20g Low viscosity general industrial grade cyanoacrylate adhesive. 701 493 20g Low viscosity general industrial grade cyanoacrylate adhesive. 703 496 500g For close fitting Metal bonding (Available upon request) 704 493 20g Medium viscosity, fast setting cyanoacrylate adhesive. 703 496 500g For metal bonding (Available upon request) 724 415 500g Realignment requirements, irregular surfaces, metal bonding (Available upon request) 201 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 202 400 20g Low viscosity, low odor, cya	B299(Gel)	*455		
606 406 20g Low viscosity, difficult surface industrial grade cyanoacrylate adhesive. 606 406 500g Fast, strong bonds to a wide range of plastic and rubber & EPDM materials. (Available upon request) 695 495 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 695 495 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 701 493 20g Low viscosity general industrial grade cyanoacrylate adhesive. 701 493 20g Low viscosity general industrial grade cyanoacrylate adhesive. 703 496 500g For close fitting Metal bonding (Available upon request) 703 496 500g For close fitting cyanoacrylate adhesive. 703 496 500g For metal bonding (Available upon request) 724 415 20g General Industrial grade cyanoacrylate adhesive. (Available upon request) 201 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) 202 403 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) 202 406 20g Medium viscosity, low	601	401	20g	Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. Gorilla Super Glue .
606 406 Fast, strong bonds to a wide range of plastic and rubber & EPDM materials. (Available upon request) 695 495 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 691 493 20g Med. viscosity general industrial grade cyanoacrylate adhesive. 701 493 20g Low viscosity general industrial grade cyanoacrylate adhesive. 701 493 20g Medium viscosity general industrial grade cyanoacrylate adhesive. 703 496 500g For close fitting Metal bonding (Available upon request) 703 496 500g For metal bonding (Available upon request) 704 496 500g Realignment requirements, irregular surfaces, metal bonding (Available upon request) 703 496 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 704 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 704 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 701 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 704 408 20g Bonds a wide variety of materials for low blooming applications. (Available upon		401	500g	Fast, strong bonds to a wide range of metal, plastic and rubber materials.
695 495 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 695 495 20g Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive. 701 493 20g Low viscosity general industrial grade cyanoacrylate adhesive. 703 496 500g For close fitting Metal bonding (Available upon request) 703 496 500g For close fitting Metal bonding (Available upon request) 703 496 500g For close fitting Metal bonding (Available upon request) 704 496 20g Medium viscosity, fast setting cyanoacrylate adhesive. 704 496 500g For metal bonding (Available upon request) 704 496 20g General Industrial grade cyanoacrylate adhesive. for metal bonding 704 415 500g Realignment requirements, irregular surfaces, metal bonding (Available upon request) 705 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) 701 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 701 408 20g Low viscosity, low odor, non-blooming gapoacrylate adhesive.			20g	Low viscosity, difficult surface industrial grade cyanoacrylate adhesive.
695 495	606	406	500g	
500 Fast, strong bonds to a wide range of metal, plastic and rubber materials. (Available upon request) 701 493 20g Low viscosity general industrial grade cyanoacrylate adhesive. 703 493 20g Medium viscosity, fast setting cyanoacrylate adhesive. 703 496 500g For close fitting Metal bonding (Available upon request) 703 496 500g For metal bonding (Available upon request) 704 415 20g General Industrial grade cyanoacrylate adhesive. 724 415 500g Realignment requirements, irregular surfaces, metal bonding (Available upon request) 201 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) 202 460 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 202 460 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 203 455 20g Low viscosity, low odor, non-blooming applications. (Available upon request) 204 403 20g Medium viscosity, low odor cyanoacrylate adhesive. 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request)			20g	Med. viscosity, difficult surface industrial grade cyanoacrylate adhesive.
701 493 500g For close fitting Metal bonding (Available upon request) 703 496 20g Medium viscosity, fast setting cyanoacrylate adhesive. 703 496 500g For metal bonding (Available upon request) 724 415 20g General Industrial grade cyanoacrylate adhesive for metal bonding (Available upon request) 701 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) 702 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) 702 400 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 703 403 20g Medium viscosity, low odor cyanoacrylate adhesive. 703 500g Bonds a wide variety of materials for low blooming applications. (Available upon request) 703 403 20g Medium viscosity, low odor cyanoacrylate adhesive. 703 500g Bonds a wide variety of materials for low blooming applications. (Available upon request) 704 403 20g Low viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) 709 455 20g Low odor, low blooming	695	495	500g	Fast, strong bonds to a wide range of metal, plastic and rubber materials. (Available upon request)
703 500g For close fitting Metal bonding (Available upon request) 703 496 20g Medium viscosity, fast setting cyanoacrylate adhesive. 703 496 500g For metal bonding (Available upon request) 724 415 20g General Industrial grade cyanoacrylate adhesive for metal bonding 724 415 500g Realignment requirements, irregular surfaces, metal bonding (Available upon request) 201 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) 202 460 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 212 403 20g Medium viscosity, low odor cyanoacrylate adhesive. 212 403 20g Medium viscosity, low odor cyanoacrylate adhesive. 209 455 20g Low oiscosity, low odor cyanoacrylate adhesive. (Available upon request) 209 455 20g Low oiscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) 209 4210 20g Medium viscosity cyanoacrylate adhesive – resists Thermal cycling to 250F (Available upon request) 209 498 20g Medium viscosity cyanoacrylate adhesiv	701	493	20g	Low viscosity general industrial grade cyanoacrylate adhesive.
703 496 500g For metal bonding (Available upon request) 724 415 20g General Industrial grade cyanoacrylate adhesive for metal bonding 724 415 500g Realignment requirements, irregular surfaces, metal bonding (Available upon request) 201 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) 202 460 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 202 460 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 203 403 20g Medium viscosity, low odor cyanoacrylate adhesive. 209 455 20g Medium viscosity, low odor cyanoacrylate adhesive. (Available upon request) 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) 209 455 20g Black, low viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) 209 4210 20g Medium viscosity cyanoacrylate adhesive – resists Thermal cycling to 250F (Available upon request)	701		500g	For close fitting Metal bonding (Available upon request)
500g For metal bonding (Available upon request) 724 415 20g General Industrial grade cyanoacrylate adhesive for metal bonding 724 415 500g Realignment requirements, irregular surfaces, metal bonding (Available upon request) 201 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) 202 460 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 202 460 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 212 403 20g Medium viscosity, low odor cyanoacrylate adhesive. 209 455 20g Medium viscosity, low odor cyanoacrylate adhesive. (Available upon request) 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Black, low viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) 209 455 20g Medium viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) 209 455 <td< th=""><th></th><th rowspan="3">496</th><th>20g</th><th>Medium viscosity, fast setting cyanoacrylate adhesive.</th></td<>		496	20g	Medium viscosity, fast setting cyanoacrylate adhesive.
724 415 20g General Industrial grade cyanoacrylate adhesive for metal bonding 724 415 500g Realignment requirements, irregular surfaces, metal bonding (Available upon request) 201 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) 202 460 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 202 460 20g Bonds a wide variety of materials for cosmetic applications. (Available upon request) 212 403 20g Medium viscosity, low odor cyanoacrylate adhesive. 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Black, low viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) 209 4210 20g Medium viscosity cyanoacrylate adhesive – resists Thermal cycling to 250F (Available upon request) 209 4210 20g Medium viscosity rubber toughened cyanoacrylate adhesive. Impact, Pee	703		500g	For metal honding (Available upon request)
724 415 500g Realignment requirements, irregular surfaces, metal bonding (Available upon request) 201 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) 202 460 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 202 460 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 202 500g Bonds a wide variety of materials for cosmetic applications. (Available upon request) 212 403 20g Medium viscosity, low odor cyanoacrylate adhesive. 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Black, low viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) 209 4210 20g Medium viscosity cyanoacrylate adhesive – resists Thermal cycling to 250F (Available upon request)			20 a	
201 500g Realignment requirements, irregular surfaces, metal bonding (Available upon request) 201 408 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. (Available upon request) 202 460 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 202 460 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 202 500g Bonds a wide variety of materials for cosmetic applications. (Available upon request) 212 403 20g Medium viscosity, low odor cyanoacrylate adhesive. 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Black, low viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) 209 4210 20g Medium viscosity cyanoacrylate adhesive – resists Thermal cycling to 250F (Available upon request) 209 498 20g Medium viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) 209 498 20g Medium viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel	724	415		
201 500g 202 460 20g 203 500g Bonds a wide variety of materials for cosmetic applications. (Available upon request) 212 403 20g 403 20g Medium viscosity, low odor cyanoacrylate adhesive. 500g Bonds a wide variety of materials for low blooming applications. (Available upon request) 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Black, low viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) 7698 498 20g Medium viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel Humidity & Thermal resistance (Available upon request)			500g	
202 460 20g Low viscosity, low odor, non-blooming cyanoacrylate adhesive. 212 500g Bonds a wide variety of materials for cosmetic applications. (Available upon request) 212 403 20g Medium viscosity, low odor cyanoacrylate adhesive. 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Black, low viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) 209 4210 20g Medium viscosity cyanoacrylate adhesive – resists Thermal cycling to 250F (Available upon request) 209 498 20g Medium viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request)	201	408		Low viscosity, low odor, non-blooming cyanoacrylate adhesive. (Available upon request)
212 403 20g Medium viscosity, low odor cyanoacrylate adhesive. 209 455 20g Bonds a wide variety of materials for low blooming applications. (Available upon request) 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) 209 455 20g Black, low viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) 209 4210 20g Medium viscosity cyanoacrylate adhesive - resists Thermal cycling to 250F (Available upon request) 209 498 20g Medium viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) 209 498 20g Medium viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request)	- 202	460		Low viscosity, low odor, non-blooming cyanoacrylate adhesive.
212 500g Bonds a wide variety of materials for low blooming applications. (Available upon request) 209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) TB601 4210 20g Black, low viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) T698 498 20g Medium viscosity cyanoacrylate adhesive – resists Thermal cycling to 250F (Available upon request) Black, high viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel Humidity & Thermal resistance (Available upon request)	202			
209 455 20g Low odor, low blooming gel cyanoacrylate adhesive. (Available upon request) TB601 4210 20g Black, low viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) T698 498 20g Medium viscosity cyanoacrylate adhesive – resists Thermal cycling to 250F (Available upon request) Black, high viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel Humidity & Thermal resistance (Available upon request)	212	403		
TB601 4210 20g Black, low viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel & Thermal resistance (Available upon request) T698 498 20g Medium viscosity cyanoacrylate adhesive – resists Thermal cycling to 250F (Available upon request) Black, high viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel Humidity & Thermal resistance Black, high viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel Humidity & Thermal resistance	209	455		
TB601 4210 20g (Available upon request) T698 498 20g Medium viscosity cyanoacrylate adhesive – resists Thermal cycling to 250F (Available upon request) Black, high viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel Humidity & Thermal resistance (Available upon request)			- 9	
Black, high viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel Humidity & Thermal	TB601	4210	20g	
Black, high viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel Humidity & Thermal	T698	498	20a	Medium viscosity cyanoacrylate adhesive – resists Thermal cycling to 250F (Available upon request)
	TB625	4211	20g	Black, high viscosity rubber toughened cyanoacrylate adhesive. Impact, Peel Humidity & Thermal

ТВ909	*4205	20g	Black, rubber toughened cyanoacrylate gel adhesive. Impact, Peel Humidity & Thermal resistance (Available upon request)
MX-2100	770	500g	PP. PE PRIMER (Available upon request)
MX-2001L	7452	500g	LIQUID ACCELERATOR (Available upon request)
MX-2201	768	500g	DEBONDER (Available upon request)

8. Health and Safety Recommendation

- · Apply the usual industrial hygiene.
- · Wear gloves and safety goggles.

Remark

The directives and data contained in this documentation is provided in good faith and accurately reflect Soudal's knowledge when its products are properly stored, handled and applied under normal conditions in accordance with Soudal's recommendations. In practice, the diversity of the materials, substrates, environments, site conditions, product storage, handling and application are such that no warranty can be given in respect to the merchantability or fit for purpose, of any product. All users must determine the product suitability for their purposes through testing. This technical data sheet and product properties may change without notice so users, suppliers and retailers of Soudal products should always check that the data sheets they have are the latest. To the maximum extent permitted by law, Soudal disclaims all warranties in relation to either the manufacture, storage and end use of the product. All orders are accepted subject to our current terms of trade. **If any clarification is required, please contact Soudal Technical Services or email sales@soudal.co.nz**.

Last Updated: 31 July 2019

Supplier contact details:	Soudal Ltd	Freephone: 0800 70 10 80
	14 Avalon Drive	Phone: (07) 847 5540
	Nawton	Fax: (07) 847 0324
	Hamilton 3200	Email: sales@soudal.co.nz
	New Zealand	Website: <u>www.soudal.co.nz</u>