

Code	Description	Size	Colour
01370	Gorilla General Purpose PVA	60 ml	White (dries clear)
01371	Gorilla General Purpose PVA	100 ml	White (dries clear)

1. Description

Gorilla PVA General Purpose is a waterborne synthetic resins dispersion type adhesive.

2. Characteristics

- High initial tack and sets fast
- Ideal carton and packaging adhesive
- Heat and Water Resistance (D3 rating)
- Complies with FDZ Reg article 21FR175.105 for indirect food contact
- Cleans up with water

3. Technical Data

Raw Material Base:	Synthetic resin
Viscosity:	800-1,200 m.Pa.S
Solids:	25-30%
Odour:	Slight, none when dry
pH:	4 →5.5

**This varies according to ambient conditions such as temperature, humidity, substrate etc*

4. Applications

- Paper converting applications, such as bag making, board laminating, tube winding etc

5. Packaging

60ml, 100ml

6. Shelf Life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C. Ensure that product does not freeze in storage

7. Application Instructions

Surfaces

Type: Paper converting applications
 State of Surface: Clean, dry and free of dust and grease.

Application

Method: Application from plastic, stainless steel, or chrome plated containers is recommended.

Open time: 30 seconds - 1 minute max
 Initial tack: High
 Speed of set: Medium/fast (approx.. 20-40 seconds)

Cleaning: Water before the adhesive dries out
Repair with: Gorilla PVA General Purpose

8. Health and Safety Recommendation

- Apply the usual industrial hygiene.
- Please refer to MSDS for more detailed information

Remark

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