

Code	Description	Size	Colour
01336	Gorilla Clearbond Craft Adhesive	30ml	Clear

1. Description

Gorilla Clearbond Craft Adhesive is a product developed especially for the professional craft artist. It dries to a clear film and is very quick setting. Accordingly the container should be kept airtight when the product is not in use.

2. Characteristics

- Non-corrosive & waterproof
- Colourless
- Shorter Drying time

3. Technical Data

Type:	Ethanol based Polyvinyl Acetate
Colour:	Clear
Consistency:	Brushable viscosity
Storage:	Do not freeze during storage
Solids Content:	Ca. 53 ±2%
Viscosity: (25 °C, LVT)	5000 - 7000 cps
Flammability:	Class 3 flammable liquid

**This varies according to ambient conditions such as temperature, humidity, substrate etc*

4. Materials

- Cardboard
- Wood
- Foil
- Fabrics (recommend preliminary compatibility test)
- Polystyrene Foam

3. Applications

Gorilla Clearbond Craft Adhesive will bond to most porous substances but it is particularly effective on cellulosic and fibrous surfaces, eg, paper, cork, wood, fabric and leather. Gorilla Clearbond Craft Adhesive will bond to some plastics but not polyurethane, polyethylene or polypropylene.

Gorilla Clearbond Craft Adhesive is widely used in the making of lampshades, millinery articles, in general handcraft industries and any application requiring a clear glue line. An example of this is sail making, as holding cement prior to stitching.

Due to the range of substrates on the market recommend preliminary compatibility tests prior to commencement of application.

4. Packaging

Tube 30ml (net content)

5. Shelf Life

Store in a well-sealed container away from heat and any source of combustion or sparks. Freezing is to be avoided. This product will remain suitable for its intended purpose for up to two years when stored in the original sealed container. Viscosity changes may occur during this time. Stir well before use.

6. Application Instructions

Materials preparation:	The surface should be dry, free of grease and dust. Clean surfaces with solvent. Painted surfaces should be stripped beforehand.
Application:	Smear appropriate amount of glue to both surfaces. Leave for 10–15 minutes, then firmly press both surfaces together. Wipe off excess glue as this may result in an extended hardening time.
Evaporation:	Before surfaces are joined, the solvents must be allowed to evaporate. The evaporation time at normal room temperature (20–25°C) is approx 15 minutes.
Limitations:	Not suitable for PE, PP & synthetic Leather

Warning: Product has limitations. Please ensure when using this product that you read the instructions carefully. Holdfast recommends to test prior due to the diversity of substrates and applications that are out of Holdfast's control. Holdfast cannot accept accountability for adverse results.

7. Health and Safety Recommendation

- Apply the usual industrial hygiene.
- Please refer to MSDS for more detailed information

Remark

*The directives and data contained in this documentation is provided in good faith and accurately reflect Soudal's knowledge when its products are properly stored, handled and applied under normal conditions in accordance with Soudal's recommendations. In practice, the diversity of the materials, substrates, environments, site conditions, product storage, handling and application are such that no warranty can be given in respect to the merchantability or fit for purpose, of any product. All users must determine the product suitability for their purposes through testing. This technical data sheet and product properties may change without notice so users, suppliers and retailers of Soudal products should always check that the data sheets they have are the latest. To the maximum extent permitted by law, Soudal disclaims all warranties in relation to either the manufacture, storage and end use of the product. All orders are accepted subject to our current terms of trade. **If any clarification is required, please contact Soudal Technical Services or email info@soudal.co.nz.***

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Supplier contact details:	Soudal Ltd	Freephone: 0800 70 10 80
	134 Kohia Drive	Phone: (07) 847 5540
	Horotiu	
	Hamilton 3288	Email: info@soudal.co.nz
	New Zealand	Website: www.soudal.co.nz